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C2-OH**Job Sheet 196644****Part No:** C2-OH**Job Qty:** 1 ea**Part Name:** C-Series Remote Hook 2,000 lbs Lift Capacity**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/18/19**Job Tracking No:** RA380**Due Date:** 6/25/19**Created By:** Jennifer Renwick**Type:** Return**Description:** RA380

AC11044

Note: DWG C2 Rev. 2 IPP Rev. A 18.04.27 new issue DP Verify DD**Ship Via:****Bill of Materials**

Please add orig SN to New container.

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	
196	Rework - 1 - Startup	1 pcs	6/25/19	0.00	1.00	External Load - 1 External Load - 2 External Load - 3	AP 2019/01/23 Michel 2019/7/17
197	Rework - 2 - B4B	1 pcs	6/25/19	0.00	0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40	8 30 30 DEC 11 2019
200	Packaging 3-1 - Stock - B4B	1 pcs	6/25/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B	DAS 28 9-89
210	DC - 1 - B4B	1 pcs	6/25/19	0.00	0.00	DC - 1 - B4B DC - 2 - B4B	DAS 21 9-89 DEC 12 2019
220	QC21-FG	1 Ea	6/25/19	0.00	0.00	QC 21 - FG - 21	DAS 21 9-89 DEC 12 2019

Part Op 196 - NEED TO BE DISSASSEMBLED, CLEAN AND RETESTED AS PER TEST SHEET, AS PER RA380 INSTRUCTION.
 Descriptions: ***DO NOT PREFORM COMPLETE OVERHAUL BEFORE PLACING BACK IN STOCK AS PER RA380 INSTRUCTION***
 200 - (Identify as per dwg & Stock Location: _____)
 210 - Photocopy blue file manual and create labels
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C2-AR	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	196-Rework - 1 - Startup	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
196-Rework - 1 - Startup	C2	1	0	0

Part Specifications	
Specifications could not be found.	

Plex 6/18/19 11:27 AM Dart.Renwick.Jennifer

Soft-T-ze (M128063)

Aeroshell grease No. 7 (S138964) (7CTG)

not added

• C3-3-4-1	RETAINING RING	2	S137712 ✓
• C3-8-2	SOLENOID	1	S156744 ✓
• C3-8-5	COVER	1	S175058 ✓
• C3-8-4	GASKET	1	S180680 ✓
• 8183K6P	CORD GRIP	1	S029491 ✓
* 32446	TERMINAL	2	S047075 / S193979
* MS21083N3	NUT	2	① S142051
• MS21044N4	NUT	3	① 087938 ✓ S196530 ✓
• AN4-17A	BOLT	1	S157429 -3 ✓
• ANAS1149F0463P	WASHER	2	S097088-1 ✓
1 * ANAS1149F0363P	WASHER	1	S027738
* MS35266-63	SCREW	1	S067938 (X)
600.1314	CAUTION STICKER	1	S197988 ✓

NOSTK in Plex - need to add

Inspection Sheet Complete RA380

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctn #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C2	AC11043 (S089542)		1	☒ yes	☒ yes	☒ yes	☒ yes	STOCK	AC11043	S191351	196638	Special Return/Rework Instructions: Needs to be stocked as C2-OH parts. As per Jean Luc Needs to be disassembled, cleaned and re-tested. Do not need to preform complete overhaul before placing back in stock
C2	AC11044 (S089544)		1	☒ yes	☒ yes	☒ yes	☒ yes	STOCK	AC11044	S191308	196644	Special Return/Rework Instructions: Needs to be stocked as C2-OH parts. As per Jean Luc Needs to be disassembled, cleaned and re-tested. Do not need to preform complete overhaul before placing back in stock
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT

Date: 26-Sep-18

Special Return/Rework Instructions:



Remote Cargo Hook Test Form

C2

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

NEW SOLENOID (152951-001)

Work Order: 196 644

Customer: RA 380

Serial Number: AC 11043

Date: 2019-7-16

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	5,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	1,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	2,000	Electircal, 22 volts	Current shall not exceed 13.0A	9.1 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 13.0A	9.0 Amp.	Pass
2	1,000	Electircal, 22 volts	Current shall not exceed 13.0A	8.8 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 13.0A	8.8 Amp.	Pass
2	100	Electircal, 22 volts	Current shall not exceed 13.0A	8.8 Amp.	Pass
1	2,000	Electircal, 20 volts	Current shall not exceed 13.0A	7.9 Amp.	Pass
1	2,000	Electircal, 28 volts	Current shall not exceed 13.0A	11.0 Amp.	Pass
1	2,000	Manual		N/A	Pass
1	2,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 2.1 - 2.4 Ohms	2.1 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By: Michel Lalonde

Signature Sylvie Pouchet